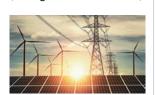
Beginning of production of low-hazard LIBRA line



1985 1987

Electricity supply converted to carbonneutral renewables (Bietigheim and Tamm)



Production of first UV-curable inks, 100% solvent-free



Establishment of Introduction of



Discontinuation of



Elimination of NVPs from UV inks



Incineration of exhaust-air solvents with heat recovery



Upgrade to under-





2015

First CDP CO₂ report

First energy audit at Tamm plant and Bietigheim-Bissingen plant (5 Dec)



New state-of-the-art production facility in Bietigheim-Bissingen

SGIA Environmental Award

Thermographic survey in Tamm

Bietigheim-Bissingen certified to ISO 9001



Energy-efficiency upgrade of Tamm office building



2006

2021

Climate neutrality

Process cooling system



submitted



SGIA - Sustainability Recognition Award

2014

ISO 9001, ISO 14001 certification for Sweden

ISO 9001, ISO 14001 certification for Brazil

2003

2016

2004

Step-by-step implementation of energy monitoring system in Tamm



with ambient air cooling



for glass)



waste and recycling management



packaging returns system

heavy-metal pigments



1995

2012



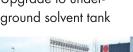


1998

ground solvent tank



2000







Tamm certified to ISO 14001

SONY Green Partner





2005

2017

OEKO-TEX® certification

CERTIFICATE Section Section 1 (A. 65)

Control Section 1 (A.

Service of the Control of the Contro

-





2008

Ultra Glass UVGCC (cradle-to-cradle ink



2009

1990

Updated company car policy, definition of low-carbon-emission reference vehicle

2010

1991

Publication of first environmental report

2011

1994

Development of UV inks for LED UV dryers

Responsible Care Award



Tamm and Bietigheim certified to **OHSAS 18001**

Maqua® Jet water-based digital printing ink



Tampatex TPX -OEKO-TEX® Standard 100 certification

1997

2013

New online management handbook and global guide

FSC certification for Bietigheim-Bissingen ISO 9001 certification for France

ISO 9001, ISO 14001 certification for USA

ISO 9001, ISO 14001 certification for China

